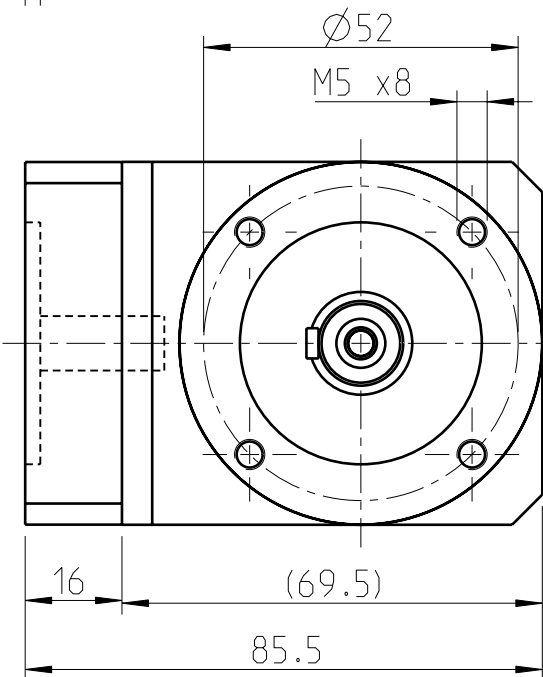
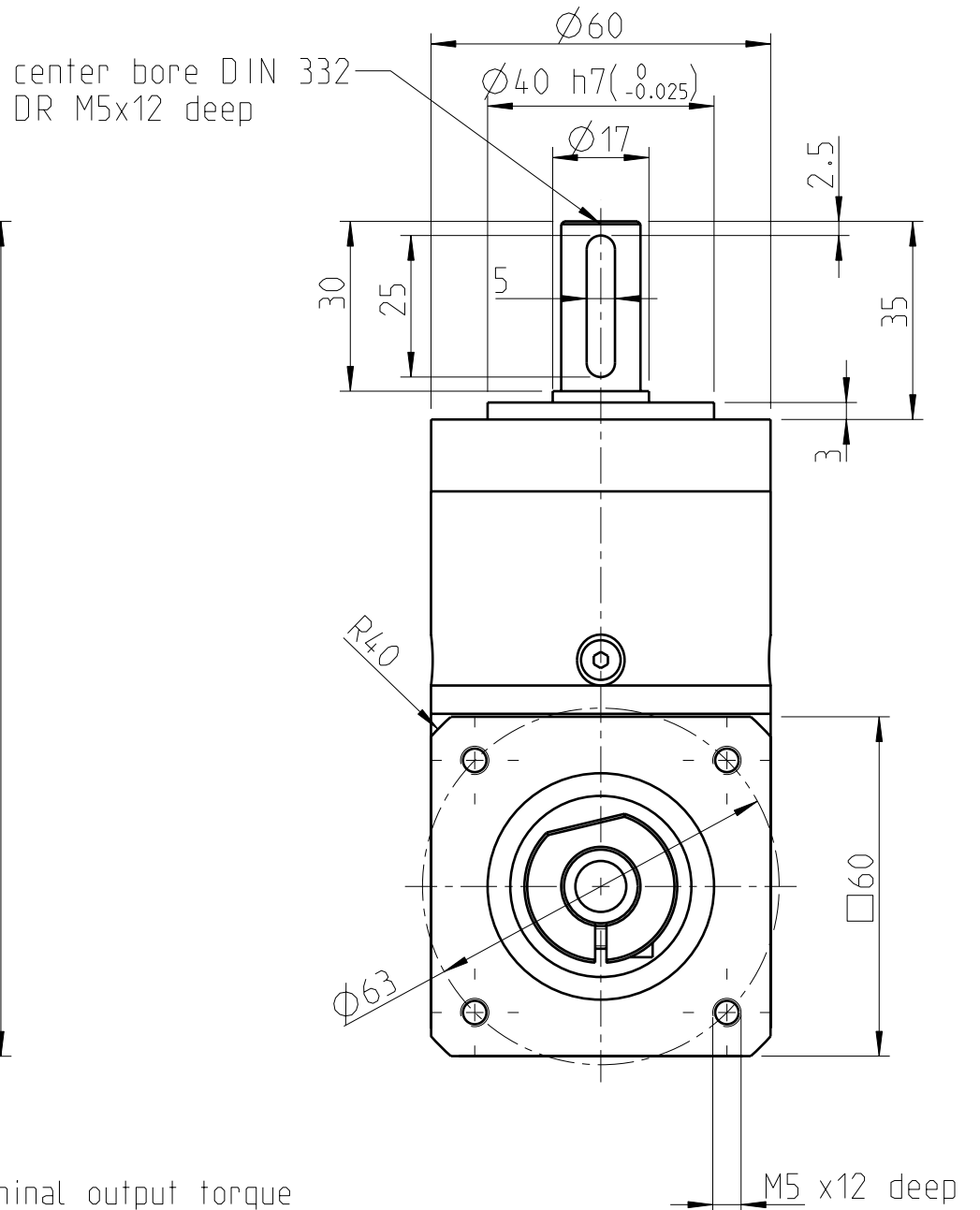
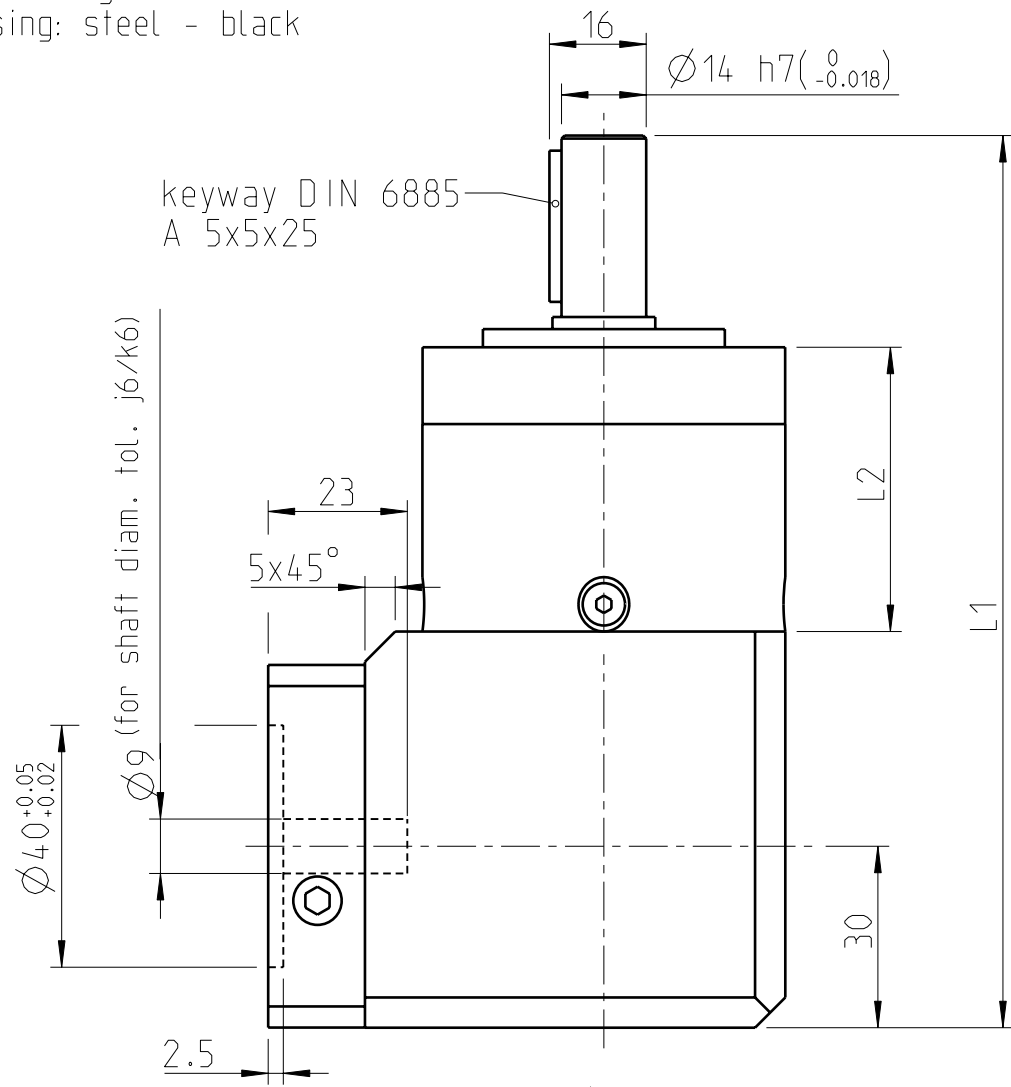


Material:

output flange: aluminium - untreated
 input flange: aluminium - untreated
 housing: steel - black



T_{2N} = nominal output torque
 at output shaft with tumscent load [Nm]
 emergency stop torque: 2 times T_{2N}

max. middle ⁽¹⁾ input speed at normal conditions and S1 duty								
i	n_1 at 50% T_{2N}	n_1 at 100% T_{2N}	i	n_1 at 50% T_{2N}	n_1 at 100% T_{2N}	i	n_1 at 50% T_{2N}	n_1 at 100% T_{2N}
3	4500	4450	9	4500	3850	60	4500	4500
4	4500	4450	12	4500	4500	80	4500	4500
5	4500	4400	15	4500	4500	100	4500	4500
7	4500	4500	16	4500	4500	120	4500	4500
8	4500	4500	20	4500	4500	160	4500	4500
10	4500	3850	25	4500	4500	200	4500	4500
			32	4500	4500	256	4500	4500
			40	4500	4500	320	4500	4500
			64	4500	4500	512	4500	4500

Technical Specification

planetary gear: straight-toothed
 lifetime: 20.000h

output shaft bearing: grooved ball bearing
 - max. axial load: 600N by $n_2=100$ 1/min /Fr=0 /Lh=10.000
 - max. radial load: 500N by $n_2=100$ 1/min /Fa=0 /Lh=10.000
 - max. axial load: 450N by $n_2=100$ 1/min /Fr=0 /Lh=30.000
 - max. radial load: 340N by $n_2=100$ 1/min /Fa=0 /Lh=30.000
 - ref. on shaft center/T=30°

backlash: 1-stage <=22 arcmin , 2-stage <=26 arcmin
 - 3-stage <=28 arcmin ref. on output shaft

max. input speed: $n_1=13000$ 1/min⁽¹⁾
 lubrication: life grease lubrication
 operating temperature: -25°C...+90 °C
 efficiency: by rated load (ratio dependently)
 - ca. 94% 1-stage, ca. 92% 2-stage,
 - ca. 88% 3-stage

nominal output torque: by $n_2 = 100$ 1/min
 sealing: bearing 2RS
 motor mounting: M2(stocked driving pinion)
 - torque of clamping screw: 4,5Nm
 method of working: S1
 operation ratio: cB=1
 protective system: IP 54
 max. motor weight static: 3,5 kg

	1-stage		2-stage		3-stage	
L1	147.5		160		172.5	
L2	47		59.5		72	
	i	T_{2N}	i	T_{2N}	i	T_{2N}
	3	14	9	44 ⁽²⁾	60	44
	4	19	12	44	80	44
	5	24	15	44	100	44
	7	25	16	44	120	44
	8	18	20	44	160	44
	10	15	25	40	200	40
			32	44	256	44
			40	40	320	40
			64	18	512	18

Modification reserve!

Consider motor fitting instructions!

⁽¹⁾ Operating temperature may not be exceeded!

⁽²⁾ Lifetime deviating 10.000h at T_{2N}

		general tolerance DIN ISO 2768 - cL		Scale: 4:5		DIN A3		ISO		
		date name		data sheet WPLE 60 standard flange						
h		Auth.	14.04.11							Burger
g		Aud.	14.04.11							Schaberger
f		Rel.	14.04.11							Leser
e		Neugart GmbH			Draw-No.: MB-953		sheet 1/1			
d		Keltenstrasse 16			Variant:					
c		D - 77971 Kippenheim			(date) 11.02.09		(name) IB/Leser			
b		stat			change		date		nam	